Work Orde Wednesday, Octo			AM									Page 1
	D3784-041 Seat Support A 10/20/2010	ssembly, Ce			Accept	Cust Item 1			s s	Setup Star		
Required Date: Reference:		Req'd Qt				Customer:	Б.		·			
Approvals:	Process Plan	n:	H	Date:///////Date:	CTooling: SPC (Y/N):		ate:		F	Run Star Sto		1919 181 1191 1991 1919 119 1191 1991
Sequence ID/ Work Center II		Operation Description			Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr D3784	Revi	sion Nbr B										
Packaging Packaging		Pick Kit	Memo		0.00			/	<i>ES</i>	ro fr	1/26	5
110 Small Fab Small Fab			<b>Memo</b> 1-assemble	e as per dwg D3784	0.00			,	ESI	0/10	/26 (	5)
120	·	QC5- Inspec	t part com	pleteness to step on W/O	· . 0.00	•		/		,		

Quality Control

Memo

0.0

>10/10/24



W/O:			WC	ORK ORDER CHANG	GES				• .
DATE	STEP	PRO	OCEDURE CHA	and the same of th	Ву	D	ate Q	ty Approval Chief Eng / Prod Mgr	Approval QC Inspector
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191									
Part No	•	PAR #:	Fault Cate	gory:	NCR: Ye	es No	DQA: _	Date: _	
	R	esolution:	Dispositio	n:	QA: N/C	Close	ed:	Date: _	
NCR:			WORK ORD	ER NON-CONFORM	ANCE (N	CR)			
DATE	STEP	Description of NC			tion B		Verification	on Approval	Approval
	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sig Da	n & 📗	Section C		QC Inspector

	Work	Orde	r ID	63079
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Wednesday, October 20, 2010 11:46:50 AM



Page 2

Item ID:

D3784-041

Accept



Setup Start



**Revision ID:** Item Name:

Seat Support Assembly, Center

Start Date:

10/20/2010

Start Qty: 5.00

**Required Date: 10/27/2010** 

**Req'd Qty:** 5.00



**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Process Plan:

Date: Date:

**Tooling:** SPC (Y/N):

Date:

Date:

Run

Start

Stop



Stop

Sequence ID/ **Work Center ID** 

130

Packaging

Operation Description

Identify as per dwg & Stock Location: 248

Set Up/ **Run Hours** 

0.00

0.00

**Tool ID** 

Tool # Plan Code

Accept Qty

Reject Qty

Reject Insp. Number

Stamp

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

QC Quality Control

Memo

Memo

0.00

10/10/28 10/ MF 10-27

	•								
W/O:			WC	RK ORDER CHANG	BES				
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	):	PAR #:	Fault Cate	gory:	_ NCR: Yes	No <b>DQ</b>	A:	_ Date: _	
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NCR:			WORK ORDI	R NON-CONFORM	ANCE (NC	7)			
DATE	STEP	Description of NC	Initial		tion B		cation	Approval	Approval
		Section A	Chief Eng	Action Description Chief Eng	Date	1 3501	ion C	Chief Eng	QC Inspector
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						,			-
								1	

### Picklist Print

Wedņesday, October 20, 2010 11:46:54 AM

Work Order ID: 63079

Parent Item:

D3784-041

Parent Item Name: Seat Support Assembly, Center



**Start Date:** 10/20/2010

**Required Date:** 10/27/2010

Start Qty: 5.00

Required Qty: 5.00

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Co	m	m	Δ	n 1	-6.

IPP Rev:A 08-05-19 new issue DD verified by:ec

IPP Rev:B 08-07-18 revB as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN525-10R20		Purchased	No			110	Each	100.0000	2	10	/10 /á	?6	
				Location ST325	113524	Loc	100	Loc Code		M.I.	1422	7 (0.	<b>D</b>
					114348 114354		50 50		_	· · · · · · · · · · · · · · · · · · ·	-		
AN960JD10L   <b>                                    </b>	NAS1149D0332J	Purchased	No	DE)		110	Each	0.0000	2	10 <b>2</b> /2	0/10/	46	
03763-041	<b>        </b>	Manufactured	No			110	Each	1.0000		] [] []	, , , 2	L6	
				Location ST251	55380	Loc	<u>Qtv</u> 1 1	Loc Code		$\mathcal{B}_{\mathcal{C}}$	61831	(5×	
03763-045		Manufactured	No			110	Each	2.0000	1	Efs <sub>1</sub> 0	0/10/	26	
				Location ST251A	54315	Loc	Oty 2 2	Loc Code		2			
									36	2017	34		

	1								
W/O:			W	ORK ORDER CHANGE	S				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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							:		
								•	
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	<b>4</b> :	_ Date: _	
		esolution:							
NCR:		1	WORK ORD	ER NON-CONFORMA	NCE (NCR	)			
DATE	0750	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti		Chief Eng	QC Inspector
	<u> </u>			Application and the second					
	:			·					
	<b> </b> -								

### **Picklist Print**

Wednesday, October 20, 2010 11:46:54 AM

Work Order ID: 63079

Parent Item:

D3784-041

Parent Item Name: Seat Support Assembly, Center



Start Date: 10/20/2010

**Required Date:** 10/27/2010

Page 2

Start Qty: 5.00

Required Qty: 5.00

D3770-1

Tube

Manufactured

Purchased

Location	Loc	Qty
ST248A		12
56569		6
62458		6
	110	Faci

110

MS21042L3

Nut

No

No



2,382.000

Each

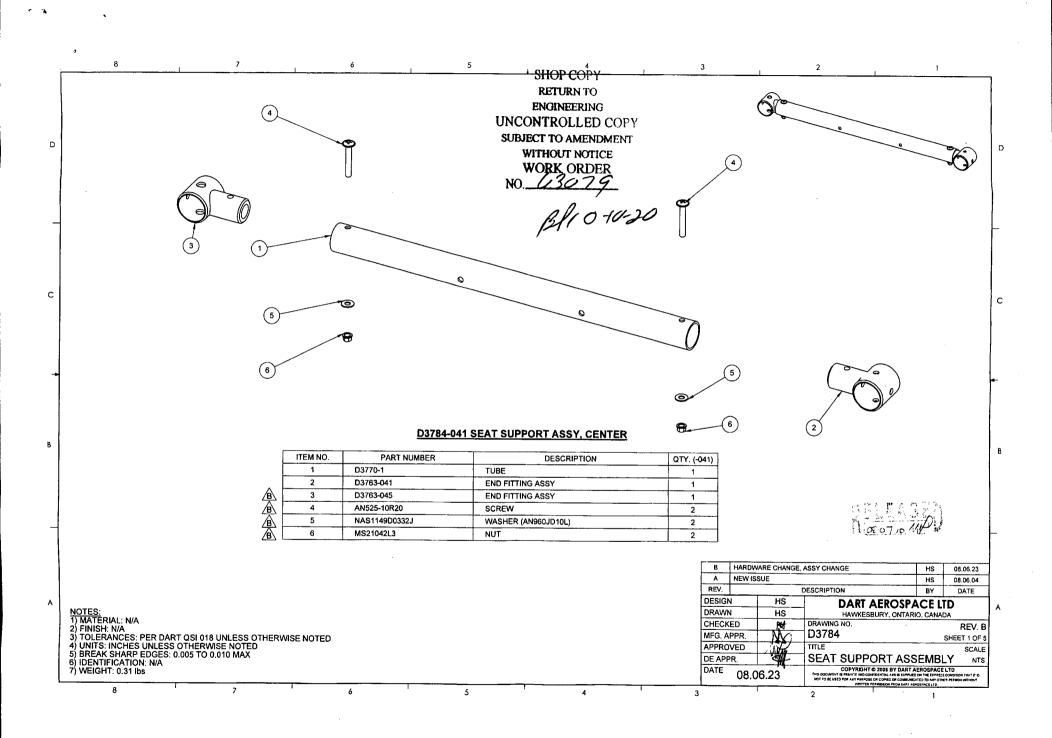


Location Loc Qty ST300 2382 49 114523 114784 1333 115835 1000 Loc Code

12.0000

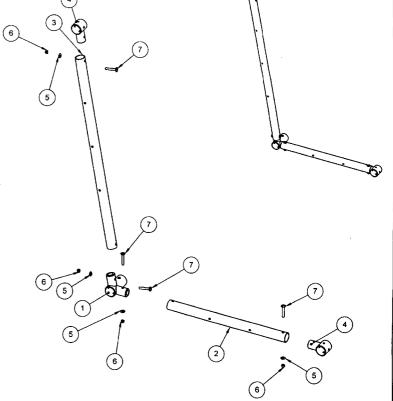
Loc Code

W/O:			V	ORK ORDER CHANG	ES				
DATE	STEP	PRO	CEDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Ca	tegory:	_ NCR: Yes	No <b>DQ</b>	A:	Date:	
	Re	esolution:	Disposit	ion:	_ QA: N/C (	closed:		Date: _	
NCR:		V	VORK OR	DER NON-CONFORMA	ANCE (NC	R)			
DATE	STEP	Description of NC			ion B	Verifi	cation	Approval	Approval
DAIL	JILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sect	ion C	Chief Eng	QC Inspector
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W/O:			WC	RK ORDER CHANGE	S			, .
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:						
NCR:				ER NON-CONFORMA			<b>D</b> ate	
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	Sign &	Verification Section C	Approval Chief Eng	Approval QC Inspector

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043
1	D3763-043	END FITTING ASSY, LH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBÉ	1
4	D3763-041	END FITTING ASSY	2
5	NAS1149D0332J	WASHER (AN960JD10L)	4
6	MS21042L3	NUT	4
7	AN525-10R20	SCREW	4



#### D3784-043 SEAT SUPPORT ASSY, LH

DESIGN HS		DART AEROSPACE LTD				
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA				
CHECKED	₽#	DRAWING NO.	REV. E			
MFG. APPR.		D3784 <sub>SHE</sub>	ET 2 OF			
APPROVED	700	TITLE	SCALE			
DE APPR.		SEAT SUPPORT ASSEMBLY N				
DATE 08.0	6.23	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE DEPRESS CONDITION TO BE USED FOR ANY PURPOSE ON COPIED ON COMMUNICATED TO ANY CITIES PERSONNEL.	ON THAT IT IS ON WITHOUT			

NOTES:	
1) MATERIAL:	N/A

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1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.78 lbs

7

W/O:	T	**************************************	W	ORK ORDER CHANG	GES				, с		
DATE	STEP	PROCEDURE CHANGE				D	ate Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
								Prod Mgr			
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Part No: PAI		PAR #:	Fault Cate	Fault Category: NC			NCR: Yes No DQA: Date:				
Resolution:			Dispositio	Disposition: QA			QA: N/C Closed: Date:				
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DATE	OTED	Description of NC		Corrective Action Section B			Verification	Approval	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sig Da	n &	Section C	Chief Eng	QC Inspector		
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8 w/o 43079 D 5.0 REF 6.8 REF -D3770-1 REF 5.0 REF 4.0 REF D3784-043 SEAT SUPPORT ASSY, LH DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA HS DRAWN HS CHECKED DRAWING NO. REV. B D3784 MFG. APPR. SHEET 3 OF 5 APPROVED TITLE SCALE SEAT SUPPORT ASSEMBLY NT.

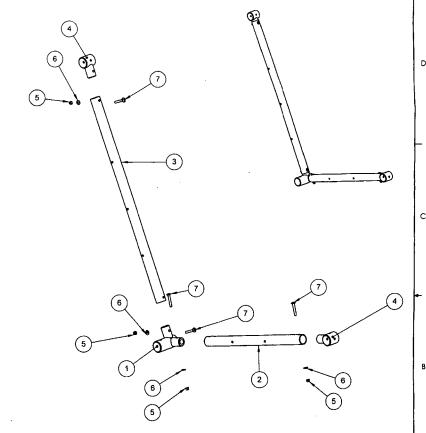
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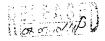
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Part No:		PAR #:	Fault Category: NC			NCR: Yes No DQA: Date			
Resolution:			Disposition: QA			QA: N/C Closed: Date:			
NCR:		V	VORK ORD	ER NON-CONFORMA	ANCE (NCF	₹)			
DATE	STEP	Description of NC	Corrective Action Section B			Veritica:		on Approval	Approval
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044
1	D3763-044	END FITTING ASSY, RH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	MS21042L3	NUT	4
6	NAS1149D0332J	WASHER (AN960JD10L)	4
7	AN525-10R20	SCREW	4



#### D3784-044 SEAT SUPPORT ASSY, RH



DESIGN HS		DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	, Pet	DRAWING NO.	REV. B
MFG. APPR.	MO	D3784 <sub>SHE</sub>	ET 4 OF 5
APPROVED	M	TITLE	SCALE
DE APPR.	4	SEAT SUPPORT ASSEMBLY	NTS
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NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.78 lbs

8

W/O:			W	ORK ORDER CHANG	ES	···		. 0	
DATE	STEP	PRC	CEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes I	No DQA:	Date: _	J	
Resolution:			Dispositio	n:	_ QA: N/C Cld	QA: N/C Closed: Date:			
NCR:		1	WORK ORD	ER NON-CONFORMA	NCE (NCR	)			
DATE	STEP	Description of NC	Corrective Action Section E			Verification	Approval	Approval	
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector	
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8 W 6 43279 D 6.8 REF -D3770-3 REF 5.0 REF -D3770-1 REF 5.0 REF 4.0 REF D3784-044 SEAT SUPPORT ASSY, RH DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN НŞ DRAWING NO. CHECKED REV. B MFG. APPR. SHEET 5 OF 5 APPROVED TITLE SCALE SEAT SUPPORT ASSEMBLY

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NCR:		\	WORK ORE	DER NON-CONFORMA	NCE (NCI	R)			
DATE	STEP	Description of NC	Corrective Action Section B			Verification		Approval	Approval
DAIL		Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		ion C	Chief Eng	QC Inspector
							-		